

Steel Construction Certification Scheme

Certificate of Registration

This is to certify that the
Quality Management System
of

S H Structures Ltd

Moor Lane Trading Estate, Sherburn-in-Elmet, North Yorkshire, LS25 6ES

complies with the requirements of ISO 9001:2015

The Scope of Registration is:

**Design, Fabrication, Supply, Surface Finishing & Painting,
and Erection of complex frames for Buildings and
Footbridges**

Certificate number: Q 079
Initial registration: March 2011
Latest issue: 17 April 2020
Expiry date: 16 April 2023

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk



Chairman:
Dr S Pike
MIMMM C.Eng



Director of Certification:
SL Blackman
Dip NEBOSH Env Dip NEBOSH CMIOASH ACQI

BS EN ISO 9001:2015 and National Highways Sector Scheme 20

Schedule – S H Structures Ltd

Building Categories – Workshop and Site

C	Heavy industrial platework for plant structures, bunkers, hoppers, silos, etc
F	Medium/small span portals (up to 30m) and low rise buildings (up to 4 storeys)
H	Large span truss work (over 20m)
J	Tubular steelwork where tubular construction forms a major part of the structure
K	Towers and masts
L	Architectural steelwork for staircases, balconies, canopies etc
M	Frames for machinery, supports for plant and conveyors
N	Large grandstands and stadia (over 5000 persons)
S	Lighter fabrications including fire escapes, ladders and catwalks

Bridgework Subcategories – Workshop and Site

FG	Footbridges and sign gantries
PG	Bridges made principally from plate girders
TW	Bridges made principally from trusswork
BA	Bridges with stiffened complex platework (e.g. in decks, box girders or arch boxes)
CM	Cable-supported bridges (e.g. cable-stayed or suspension) and other major structures (e.g. 100 metre span)
MB	Moving bridges
RF	Bridge refurbishment
AS	Ancillary structures in steel associated with bridge, footbridges or sign gantries (eg grillages, purpose-made temporary works)

Execution Class	up to EXC 4 according to BS EN 1090-2:2008 + A1:2011
Welding Process(es)	111 – Manual Metal Arc Welding 135 – Metal Active Gas Welding 136 – Flux Cored Arc Welding
Base Material(s)	According to BS EN 10025-2, 10225, 10210-1 S275 JR, JO and all sub-grades, all material over 5mm thick S355 JR, JO, J2, J2H, K2, K2W+N all sub grades, all material over 5mm thick S420 G2Q, and all sub-groups, 50 – 240mm thick According to BS EN 10088-2 Stainless Steel, 304 (1.4301), 304L (1.4307) 316 (1.4401), 316L (1.4404), LDX 2101 (1.4162 & 1.4362)
Responsible Welding Coordinator	Gene Mathers- IWE (up to and including EXC 4)
Alternate	Rob Nicholls –competence assessed by SCCS approved course (up to and including EXC 2)
Responsible Bolting Coordinator	Will Sharples – internal RBC.

Certificate number: 20 – 079

Initial registration: May 2012

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