



# **TWI Certification Ltd**

## **Welding Fabricator Certification Scheme**

*Registration Number 100031/GB Rev 4*

*This is to Certify that*

### ***S H Structures Ltd***

*has been assessed in accordance with the  
Rules of the scheme in respect of their control  
of welding operations involved in the manufacture of:*

***Design, fabrication and site erection of structural steel,  
including pedestrian bridges, in steel grades up to and  
including 690 yield strength***

*as shown on the attached Schedule*

*The Company's Welding Management System  
complies with ISO 3834 Part 2 and EWF/IIW requirements*

*Full details are held on the TWI register of Certified Companies*

Chairman  
Certification Management Board

Scheme Manager



## Schedule

*S H Structures Ltd  
Moor Lane Trading Estate  
Sherburn-In-Elmet  
North Yorkshire  
LS25 6ES*

*Registration Number 100031/GB  
Issue: 7  
Valid: 19 May 2020 to 18 May 2025  
(subject to satisfactory periodic surveillance)*

### **Product range:**

*Design, fabrication and site erection of structural steel, including pedestrian bridges, in steel grades up to and including 690 yield strength*

### **Materials**

*Group 1 Carbon steels  
Group 2 Thermomechanically treated steels  
Group 3 Quenched and tempered steels  
Group 8 Austenitic stainless steels  
Group 10 Austenitic ferritic stainless steels*

Chairman  
Certification Management Board

Scheme Manager

# EUROPEAN FEDERATION FOR WELDING, JOINING AND CUTTING



**Having satisfied the requirements of the EWF Manufacturer Certification System for the following Scheme(s):**

**Welding Quality Management Scheme EN ISO 3834 Part 2 (Doc. EWF 636 – Part 1)**

**Company:** S H Structures Ltd

**The Unit:** N/A

**Located in:** Sherburn-In-Elmet

**is certified for the product(s):**

Design, fabrication and site erection of structural steel, including pedestrian bridges, in steel grades up to and including 690 yield strength

**with the scope of work stated in the attached Schedule**

**Certificate number and revision status:** 100031/GB – Rev. 4

**First Issue date:** 05/03/2015

**Current issue date:** 19/05/2020

**Date of expiry:** 18/05/2025

**ANBCC Governing Board Representative**  
Julio Tolaini

**Scheme Manager**  
Emma Freckingham

TWI Certification Ltd, United Kingdom



**This certificate is subject to the rules established by EWF for the certification of Companies**

# EWf Manufacturer Certification System

## SCHEDULE

Schedule Revision Date 19/05/2020 Rev. 4

Related to Certificate Number 100031/GB Rev. 4

**Product/Construction standard(s)**

BS EN 1090-2 / BS 5400 / NSSS

**Alternative Standard(s) (refer to EN ISO 3834-5, clause 2.1 b)**

**Welding Process(es) (EN ISO 4063)**

MMA (111) / MAG (135) / FCAW (136)

**Parent Material Group(s) (CEN ISO/TR 15608)**

Group 1 / Group 2 / Group 3 / Group 8 / Group 10

**Responsible Welding Coordination Personnel**

<b>Scheme</b>	<b>Name (Qualification)</b>	<b>Job Title</b>	<b>Technical knowledge</b>
ISO 3834	Eur Ing E Mathers, CEng, FWeldI, European/ International Welding Engineer	RWC	Comprehensive
	R D Nicholls, AWeldI, CSWIP 3.1 Welding Inspector, City & Guilds Fabrication & Welding	QHSE Manager	Specific

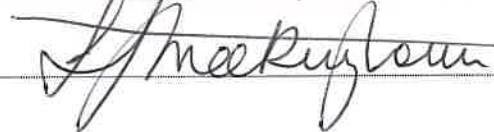
**ANBCC Governing Board Representative**

Julio Tolaini



**Scheme Manager**

Emma Freckingham







# INTERNATIONAL INSTITUTE OF WELDING

Having satisfied the requirements of the  
IIW Manufacturer Certification Scheme  
according to ISO 3834



**Company:** S H Structures Ltd

**The Unit:** N/A

**Located in:** Sherburn-In-Elmet

is certified in accordance with

## BS EN ISO 3834 Part 2

**For the product(s):** Design, fabrication and site erection of structural steel, including pedestrian bridges, in steel grades up to and including 690 yield strength

with the scope of work stated in the attached Schedule

**Certificate number and revision status:** 100031/GB – Rev. 4

**First issue date:** 15/03/2015

**Current issue date:** 19/05/2020

**Date of expiry:** 18/05/2025

**ANBCC Governing Board Representative**

Julio Tolaini

**Scheme Manager**

Emma Freckingham

TWI Certification Ltd, United Kingdom



This Certificate is subject to the rules established by IIW  
for the certification of Companies





# IIW Manufacturer Certification Scheme

## SCHEDULE

Schedule Revision Date 19/05/2020 Rev. 4

Related to Certificate Number 100031/GB Rev. 4

**Product/Construction standard(s)**

BS EN 1090-2 / BS 5400 / NSSS

**Alternative Standard(s) (refer to ISO 3834-5, clause 2.1 b)**

**Welding Process(es) (ISO 4063)**

MMA (111) / MAG (135) / FCAW (136)

**Parent Material Group(s) (ISO/TR 15608)**

Group 1 / Group 2 / Group 3 / Group 8 / Group 10

**Responsible Welding Coordination Personnel**

Name (Qualification)	Job Title	Technical knowledge
Eur Ing E Mathers, CEng, FWeldI, European/International Welding Engineer	RWC	Comprehensive
R D Nicholls, AWeldI, CSWIP 3.1 Welding Inspector, City & Guilds Fabrication & Welding	QHSE Manager	Specific

**ANBCC Governing Board Representative**

Julio Tolaini

**Scheme Manager**

Emma Freckingham



The standards and documents referred in the certificate and  
schedule are those valid at the time of certification