



Steel Construction Certification Scheme Limited
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EC Certificate of Factory Production Control (FPC)

2273 – CPR – 0014

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR) it has been stated that the construction product:

Structural Components for Steel Structures

Harmonised	Type / Execution Class of the Construction Product	Declaration Method
BS EN 1090-1: 2009 + A1:2011	Load bearing and welded structural steel components up to EXC 4 according to BS EN 1090-2:2008 + A1:2011	1, 2, 3a and 3b table A.1 of BS EN 1090-1:2009 + A1:2011

placed on the market by

S H Structures Ltd

Moor Lane Trading Estate, Sherburn-in-Elmet, N. Yorkshire, LS25 6ES

and produced in the factories

Moor Lane Trading Estate, Sherburn-in-Elmet, N. Yorkshire, LS25 6ES

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with a prescribed test plan and that the notified body No. 2273 – Steel Construction Certification Scheme Ltd - has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

Attestation

This certificate attests that all provisions concerning the attestation of factory production control described in Annex ZA of the standard: **BS EN 1090-1: 2009 + A1:2011** were applied.

Date of first issue

01 July 2011

Date of this issue

23 March 2016

Date of expiry

30 January 2019

Validity Period

This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standards requirements (see welding certificate) may be obtained by consulting Steel Construction Certification Scheme Ltd.

Chairman:
Dr S Pike

Scheme Manager:
SL Blackman



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Welding Certificate

2273 – CPR – 0014 – WC

In compliance with BS EN 1090-1:2009+A1:2011, table B.1, the following has been stated:

This Welding Certificate is an annex to the EC-Certificate of the Factory Production Control (FPC) 2273 – CPR – 0014. This Welding Certificate is only valid in conjunction with the aforementioned EC-Certificate in the scope of the Construction Products Regulation or CPR.

Manufacturer	S H Structures Ltd
Facilities of the Manufacturer	Moor Lane Trading Estate, Sherburn-in-Elmet, N. Yorkshire, LS25 6ES
Standard	BS EN 1090-2: 2008 + A1:2011
Execution Class	up to EXC 4 according BS EN 1090-2:2008 + A1:2011
Welding Process(es)	111 – Manual metal Arc Welding 135 – Metal Active Gas Welding 136 – Flux Cored Arc Welding
Base Material(s)	According BS EN 10025-2, 10225, 10210-1:- S275 JR, JO and all sub-grades, all material over 5mm thk. S355 JR, JO, J2, J2H, K2, K2W+N all sub grades, all material over 5mm thk. S420 G2Q, and all sub-groups, 50 – 240mm thk.
Responsible Welding Coordinator	Gene Mathers
Substitute	None
Attestation	This certificate attests that all procedures for the execution and surveillance of welding works are implemented.
Date of first issue	01 July 2011
Date of this issue	23 March 2016
Date of expiry	30 January 2019
Validity Period	This certificate remains valid as long as the conditions laid down in the harmonised standard in reference or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

This certificate will remain current subject to the company maintaining its system to the required standard. This will be monitored regularly by Steel Construction Certification Scheme Ltd. Further clarification regarding the scope of this certificate and the applicability of the relevant standard's requirements may be obtained by consulting Steel Construction Certification Scheme Ltd.

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